





D212-725-1-201 DOUBLER
(MAKE FROM D212-725-1-201F FLAT PATTERN)

RELEASED
2011-08-25

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-201F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4252	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		DOUBLER	NTS	
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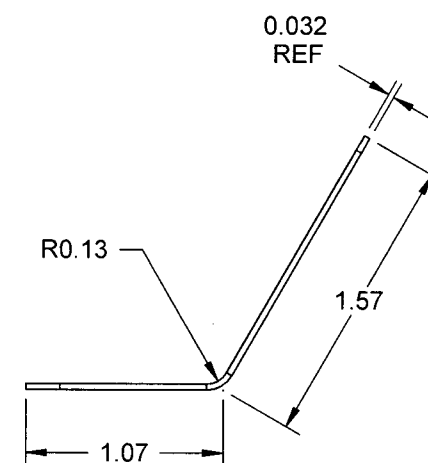
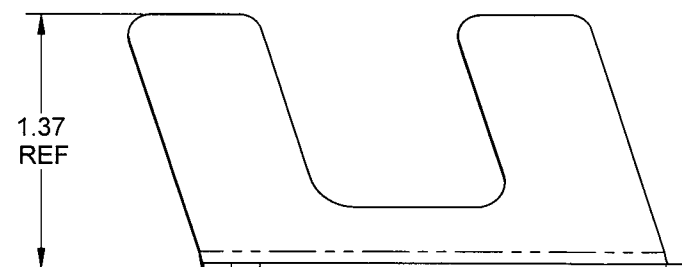
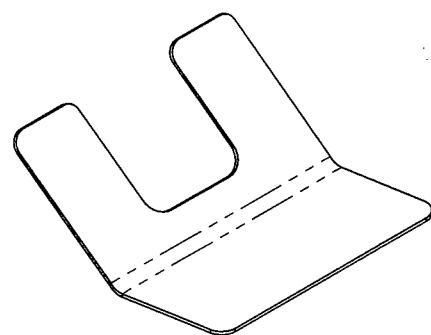
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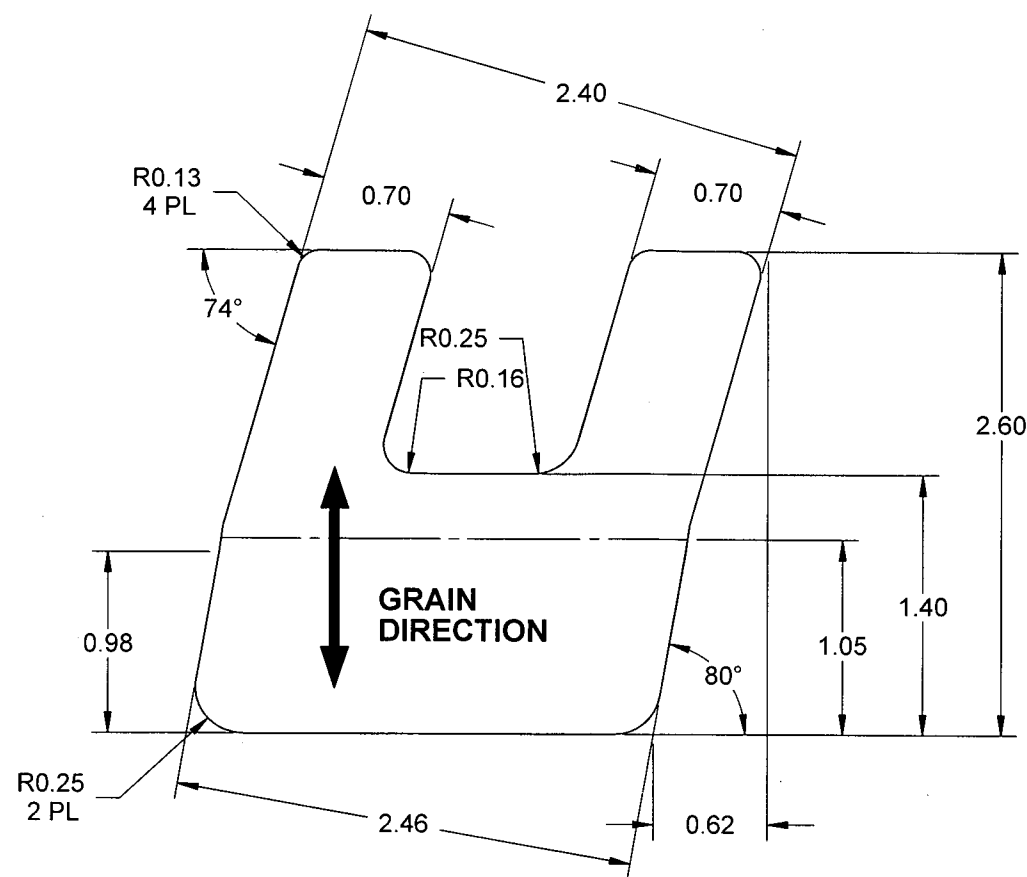
D212-725-1-202 DOUBLER
(MAKE FROM D212-725-1-201F FLAT PATTERN)

RELEASED
2011-08-25
WMP

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-201F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

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MFG. APPR.	<i>[Signature]</i>	D4252	SHEET 2 OF 3
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DE APPR.	<i>[Signature]</i>	DOUBLER	NTS
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D212-725-1-201F FLAT PATTERN

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
REF DART SPEC. M2024T3S0.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

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2011-08-25
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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4252	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 3	
APPROVED	<i>[Signature]</i>	TITLE DOUBLER	SCALE NTS
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